

SKID STEER LOADER

**TIER 4 FINAL CERTIFIED** 



Model	FPT F5B FL413 E*B002
Emissions Certif	ication Tier 4 Final
Type	Diesel, Turbo - Direct Injection
Cylinders	4
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)
Displacement	207 in <sup>3</sup> (3.4 L)
Fuel injection	Direct
Fuel	#2 Diesel
Fuel filter: Pre-filter Main filter	Beta (30) = 200/spin-on Beta (4) = 20/spin-on
Air intake	Turbocharged w/ waste gate and external cooled EGR

	Catalytic Reduction – SCR
Cooling	Liquid
Engine speeds	RPM
High idle - no load	2500 +/- 25
Rated - full load	2500
Low idlo	1150 1/- 25

Horsepower @ 2500 RPM - SAE J1349:	
Gross 90 hp (6	7

Gross	90 HP (67 KW)
Net	84 hp (63 kW)
Peak torque @ 1400 RPM	282 lb·ft (383 N·m)

reak torque @	1400 NEW
Dodictor	

Exhaust aftertreatment

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Core type	Aluminum bar and plate
Core size area	2.21 ft <sup>2</sup> (0.206 m <sup>2</sup> )
Rows of tubes	21
Cap pressure	16 +/- 2 psi
	(1.10 +/- 0.14 bar)

Fan:

7		
	Ratio	1.1:1
	Diameter	22 in (560 mm)

Water pump:

Style Centrifugal Flow 47.8 gpm (181 L/min)

Engine lubrication pump Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles

Pump operating angle ratings:

Side to side	45°
Bucket up	35°
Bucket Down	45°

#### LIFT GEOMETRY

Vertical Lift

#### **DRIVETRAIN**

Drive pump controls	Servo-assist mechanical
Pump to engine ratio	1:1
Displacement	2.81 in <sup>3</sup> (46 cm <sup>3</sup> )
Flow @ rated engine F	RPM:
@ 97% efficiency	29.4 gpm (111 L/min)
Charge pressure	360 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in <sup>3</sup> (45 cm <sup>3</sup> )
Flow @ rated engine RPM:	
@ 97% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (25 bar)
System relief pressure	5,220 psi (360 bar)
Drive motors:	
Max. displacement	28.7 in <sup>3</sup> (470 cm <sup>3</sup> )

Displacement - optional:

High speed 17.2 in<sup>3</sup> (282 cm<sup>3</sup>) Motor RPM @ high idle and 97% efficiency:

Standard 1-speed Optional 2-speed

Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar): 1,987 lb·ft (2 694 N·m)

Travel speed:

Low range 7.7 mph (12.4 kph) High range - optional 11.5 mph (18.5 kph)

Final drive Single-reduction chain drive

Drive chain:

Size ASA #100 30,000 lb (133.4 kN) Tensile strength

Selective

Torque @ max. displacement and

5,957 lb·ft (8 077 N·m) relief pressure Diameter 2.44 in (62 mm) 15.6 in (396 mm) Length

Parking brake:

Engagement

Type Spring-applied, hydraulic release multiple disc.

Depress on/off brake button

on handle or instrument panel, raise seat bar, get off seat or stop engine.

### ELECTRICAL

Alternator	160 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance
1 000 00	ld arapking ampa @ 0° E ( 10° C°)

### **OPERATOR ENVIRONMENT**

Enclosed Cab w/ Heater and AC; Fully sealed and pressurized - FSP; Glass door w/ wiper and washer; Sliding side windows - removable; Heater and air conditioner; AM/FM radio w/ 2 speakers; Keyless start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Deluxe cloth, air suspension seat, w/ 2 in (51 mm) retractable 3 point lap seat belt, w/ heater and lumbar support; Hand and foot throttle; Alarm package - back-up and horn; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat Pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control - on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, fuel level LCD bar graph w/ alarm, DEF Level, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage - plus display; Diesel Exhaust Fluid (DEF); Oil service.

Indicator light:

Engine preheat; Parking brake;

Seat bar reminder.

### **OPERATING WEIGHT**

78 in Heavy-Duty bucket; full of fuel; 14 x 17.5 tires: 9,100 lb (4 136 kg) Shipping weight 8,557 lb (3 890 kg) Add-on weights: Side cab glass 47 lb (21.3 kg) Polycarbonate cab door 75 lb (34.0 kg) 75 lb (34.0 kg) Glass cab door w/ wiper Suspension seat 22 lb (10.0 kg) Additional counterweight 300 lb (136.0 kg)

Unit equipped w/ open cab; 165 lb operator;

## **HYDRAULICS**

Loop hoses

Implement pump type	Gear	
Displacement:		
Standard aux.	2.23 in <sup>3</sup> (36.6 cm <sup>3</sup> )	
High-flow aux.	1.42 in <sup>3</sup> (23.3 cm <sup>3</sup> )	
Standard flow @ rated e	engine RPM:	
@ 100% efficiency	24.2 gpm (91.5 L/min)	
Optional high-flow @ rated engine RPM:		
@ 100% efficiency	38.7 gpm (146.5 L/min)	
Enhanced high-flow @ rated engine RPM:		
@ 100% efficiency	35.0 gpm (132.5 L/min)	
Loader control valve:		
Type 3 spool/op	oen center/series - series	
Relief pressure	3,450 psi (238 bar)	
Port relief pressures:		
Loader raise	3,625 psi (250 bar)	
Bucket curl	3,916 psi (270 bar)	
Bucket dump	3,625 psi (250 bar)	
Hydraulic lines:		
Tubing	ORFS + 37° JIC Flare	

SAE 100 R19

#### HYDRAULICS CONT.

Hydraulic oil cooler:

 $\begin{array}{lll} \mbox{Number of fins} & 10 \mbox{ per inch (3.94 per cm)} \\ \mbox{Number of tube rows x columns} & 9 \mbox{ bar/plate} \\ \mbox{Area} & 138.7 \mbox{ in}^2 \mbox{ (890 cm}^2) \end{array}$ 

Hydraulic filter	Beta (4) = 75/spin-on
Lift cylinders:	
Bore diameter	2.75 in (69.85 mm)
Rod diameter	2.0 in (50.8 mm)
Stroke	34.9 in (886.5 mm)
Closed length	47.4 in (1 205 mm)

 Bucket cylinders:

 Bore diameter
 3.0 in (76.2 mm)

 Rod diameter
 1.5 in (38.1 mm)

 Stroke
 15.7 in (398 mm)

 Closed length
 24.0 in (610 mm)

## SERVICE CAPACITIES

Fuel tank	25.5 gal (96.5 L)
Engine oil w/ filter	8.9 qt (8.5 L)
Hydraulic system:	
Reservoir	6.0 gal (22.7 L)
Total ,	12.0 gal (45.4 L)



## PERFORMANCE SPECS

Rated operating capacity - ROC\*:

50% of tipping load 3,400 lb (1 545 kg) w/ additional counterweight 3,650 lb (1 656 kg)

Tipping load\* 6,800 lb (3 090 kg)

Breakout forces @ 3,150 psi (217 bar)\*:

Bucket cylinders 9,531 lb (42.4 kN) Lift cylinders – tip limit 6,816 lb (30.3 kN)

Cycle times:

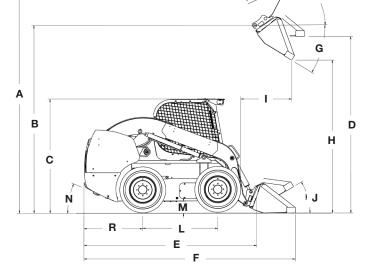
 Raise
 4.6 sec

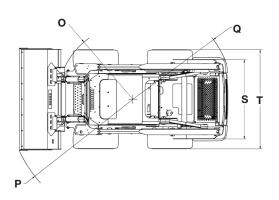
 Lower
 3.5 sec

 Dump
 2.6 sec

 Roll back
 2.0 sec

NOTE: \*Measured using 72 in (1.83 m) dirt and foundry bucket.





Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS	
A. Overall operating height: with foundry/excavating bucket with low profile bucket with low profile extended bucket	160.4 in (4.07 m) 164.4 in (4.18 m) 169.5 in (4.30 m)
Height to:  B. Bucket hinge pin  C. Top of ROPS  D. Bottom of level bucket, fully raised	130.0 in (3.30 m) 78.8 in (2.00 m) 124.8 in (3.17 m)
Overall length:  E. without attachment with coupler  F. with foundry/excavating bucket on ground with low profile bucket with low profile extended bucket	119.1 in (3.02 m) 144.0 in (3.66 m) 148.0 in (3.76 m) 153.1 in (3.89 m)
Maximum dump angle      Dump height:     with foundry/excavating bucket     with low profile bucket	46.7° 103.5 in (2.63 m) @ 45° 100.6 in (2.56 m) @ 45°
Dump reach at maximum height with low profile bucket  Maximum attachment rollback:  J. Bucket on ground  K. Bucket at full height	29.3 in (0.74 m) @ 45° 35.0° 86.0°
L. Wheelbase M. Ground clearance – bottom of belly pan	52.0 in (1.32 m) 8.0 in (0.20 m)
<ul> <li>N. Angle of departure</li> <li>Clearance circle:</li> <li>O. without bucket</li> <li>P. with 72 in (1.83 m) foundry/excavating bucket in carry position with 72 in (1.83 m) low profile bucket on ground with 72 in (1.83 m) extended low profile on ground</li> </ul>	23.5°  56.2 in (1.43 m) 84.1 in (2.14 m) 87.8 in (2.23 m) 71.2 in (2.35 m)
Q. Clearance circle rear  R. Rear axle to bumper	70.4 in (1.81 m)
S. Tread over gauge with spec tires	42.4 in (1.08 m) 56.9 in (1.45 m)
T. Over the tire width spec tires	69.6 in (1.77 m)

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TIRE SELECTION					
_		Tread	Over Tires	Each Tire	
Туре	Size	Gauge	Width	Weight*	
Heavy-Duty	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	110 lb (50 kg)	
Premium	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	119 lb (54 kg)	
Premium-Lined	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	119 lb (54 kg)	
Severe-Duty	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	135 lb (61 kg)	
Non-Pneumatic – Solid	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	280 lb (127 kg)	
Mining	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	380 lb (173 kg)	
Flotation	33 L x 15.5 x 16.5	59.0 in (1.50 m)	76.0 in (1.93 m)	143 lb (65 kg)	
Premium	14 L x 17.5	62.0 in (1.58 m)	76.0 in (1.93 m)	148 lb (67 kg)	

NOTE: \*Tire weight does not include the wheel weight.

OPTIONAL BUCKETS			
Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	72 in (1.83 m)	420 lb (190 kg)	16.2 ft <sup>3</sup> (0.46 m <sup>3</sup> )
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft <sup>3</sup> (0.50 m <sup>3</sup> )
Low Profile	72 in (1.83 m)	480 lb (218 kg)	14.8 ft <sup>3</sup> (0.42 m <sup>3</sup> )
Low Profile Extended	72 in (1.83 m)	510 lb (232 kg)	17.7 ft <sup>3</sup> (0.50 m <sup>3</sup> )
	78 in (1.98 m)	540 lb (245 kg)	19.1 ft <sup>3</sup> (0.54 m <sup>3</sup> )
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft <sup>3</sup> (0.58 m <sup>3</sup> )
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft <sup>3</sup> (0.66 m <sup>3</sup> )
	84 in (2.13 m)	540 lb (245 kg)	27.5 ft <sup>3</sup> (0.78 m <sup>3</sup> )
Manure & Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft <sup>3</sup> (0.54 m <sup>3</sup> )
	84 in (2.13 m)	545 lb (248 kg)	22.6 ft <sup>3</sup> (0.64 m <sup>3</sup> )
Heavy-Duty	72 in (1.83 m)	510 lb (230 kg)	14.1 ft <sup>3</sup> (0.40 m <sup>3</sup> )
	78 in (1.98 m)	530 lb (240 kg)	15.5 ft <sup>3</sup> (0.44 m <sup>3</sup> )
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft <sup>3</sup> (0.48 m <sup>3</sup> )
Heavy-Duty with spillguard	72 in (1.83 m)	585 lb (265 kg)	18.4 ft <sup>3</sup> (0.52 m <sup>3</sup> )
	78 in (1.98 m)	605 lb (275 kg)	19.8 ft <sup>3</sup> (0.56 m <sup>3</sup> )
	84 in (2.13 m)	640 lb (290 kg)	21.5 ft <sup>3</sup> (0.61 m <sup>3</sup> )

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#### STANDARD EQUIPMENT

#### **OPERATOR ENVIRONMENT**

See page 1

#### **ENGINE**

FPT F5B FL413 E\*B002 207 CID (3.4 L) Turbo

Tier 4 Final Certified

Diesel Oxidation Catalyst (DOC) with Selective Catalytic Reduction (SCR) muffler

Charged Air Cooler (CAC)

High Pressure Common Rail (HPCR) fuel injection

Horsepower:

Gross: 90 hp (67 kW) Net: 84 hp (63 kW)

Peak torque 282 lb·ft (383 N·m)

160 amp alternator

Dual element air cleaner

Organic Acid Technology (OAT)

Anti-freeze solution to -34° F

Fuel tank - 25.5 gal (U.S.)

Over and under radiator and oil cooler

3-stack after cooler/radiator/oil cooler configuration

Glow pluas

Integral engine oil cooler

#### **OPTIONAL EQUIPMENT**

#### **OPERATOR ENVIRONMENT**

ROPS/FOPS Level 1 canopy with side screens

Keyed start ignition

Ventilation system with integrated heater

Electro-hydraulic controls:

For drive/steering, loader functions Switchable between H and ISO patterns Adjustable sensitivity of controls

Mechanical hand controls

Hand and foot controls:

Hand controls the loader drive function and foot controls the bucket and boom

Non suspension seat

Suspension seat, vinyl

Open cab interior trim package

Demolition cab door with polycarbonate

FOPS level 2

Fuel filter with water trap 1,000 CCA 12V battery Master electrical disconnect Jump start terminal

## DRIVETRAIN

2-speed hydrostatic four wheel drive ASA #100HS drive chain SAHR disc parking brake

#### **HYDRAULICS**

Auxiliary hydraulics: @ 3,450 psi (238 bar) - 24.2 gpm (91.5 L/min)

6 micron oil filtration system

3-spool loader control valve

Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure with case drain

Hydraulic circuit pedal lock

Auxiliary function lockout override

Loader lift lockout override

Heavy-duty hydraulic oil cooler

Loader arm float position

Hydraulic one-way self-leveling

Ride control

Connect under pressure auxiliary hydraulic disconnects

## **HYDRAULICS**

High-flow auxiliary hydraulics - combined: @ 3,450 psi (238 bar) - 38.7 gpm (146.5 L/min)

Enhanced High-Flow auxiliary hydraulics - EHF: @ 4,000 psi (276 bar) - 35.0 gpm (132.5 L/min)

Second auxiliary hydraulics

#### LOADER

Auxiliary front electric control Hydraulic attachment coupler

#### LOADER

Heavy duty hydraulic attachment coupler Vertical lift geometry Loader lift arm support strut SAE operating load: 3,400 lbs Tipping load: 6,800 lbs In-cab loader lock

14 X 17.5 Heavy duty

#### **OTHER STANDARD FEATURES**

Halogen lights - 2 front, 2 side, 2 rear flood

Heavy duty front lights

Pre-wired for rotating beacon

Lockable service access hood

Single-point daily service

Rear tail lights

Remote oil drain

Remote oil and fuel filters

Block heater

Debris ingression sealing

Mounting points for add-on counterweights

Heavy duty rear door

Deluxe cloth, air suspension seat

#### OTHER

Language decals

Factory-installed tires - see page 3

Buckets - see page 3

Bolt-on bucket cutting edges

Bolt-on heavy-duty bucket spill guard

Special paint

Offsite service arrangement

**Telematics** 

## **FACTORY SUPPLIED ATTACHMENTS**

Interior mirror

Add-on counterweights

Road lights

Rotating beacon

Four-corner LED strobe

Bolt-on heavy-duty bucket teeth

48 in (1.22 m) pallet forks

## **SERVICE PARTS**

3 inch (76.2 mm) retractable seat belt

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