



ENGINE	
Model	FPT F5H FL463 A*F001
Emissions Certification	Tier 4 Final
Type Die	esel 4-stroke, Turbo. D.I.
Cylinders	4
Bore/Stroke	3.9 x 4.3 in
	(99 x 110 mm)
Displacement	207 in <sup>3</sup> (3.4 L)
Fuel injection	Direct, high pressure common rail – HPCR
Fuel	#2 Diesel
Fuel filter: Pre-filter Main filter	Beta (30) = 200/spin-on Beta (4) = 20/spin-on
	charged w/ external EGR
Exhaust aftertreatment	Particulate Matter Catalyst – PM Catalyst
Cooling	Liquid
Engine speeds High idle – no load Rated – full load Low idle	RPM 2500 +/- 25 2500 1150 +/- 25
Horsepower @ 2500 RP Gross Net	M – SAE J1349: 74 hp (55 kW) 68 hp (51 kW)
Peak torque @ 1400 RP	M 232 lb·ft (314 N·m)
Radiator: Core type Core size area Rows of tubes x colum Cap pressure	All aluminum 2.05 ft² (0.191 m²) nns 31 x 4 13 +/- 2 psi (0.90 +/- 0.14 bar)
Fan: Diameter Ratio 0.96:1 s	20.4 in (518 mm) standard, 1.1:1 high flow
Water pump: Style Flow	Centrifugal 29 gpm (110 L/min)
Engine lubrication pump Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles	
Pump operating angle ra Side to side Bucket up	atings: 45° 35°

Bucket Down

# LIFT GEOMETRY

Radial Lift

#### DRIVETRAIN

Drive pump controlsServo-assist mechanicalPump to engine ratio1:1Displacement2.81 in³ (46 cm³)Flow @ rated engine RPM:@ 97% efficiency@ 97% efficiency29.4 gpm (111 L/min)Charge pressure360 psi (24.5 bar)System relief pressure5,220 psi (360 bar)
Drive pump controlsElectro-hydraulicPump to engine ratio1:1Displacement2.75 in³ (45 cm³)Flow @ rated engine RPM:@ 97% efficiency@ 97% efficiency28.8 gpm (109 L/min)Charge pressure362 psi (25 bar)System relief pressure5,220 psi (360 bar)
Drive motors: Max. displacement 28.7 in <sup>3</sup> (470 cm <sup>3</sup> ) Displacement – optional: High speed 17.2 in <sup>3</sup> (282 cm <sup>3</sup> ) Motor RPM @ high idle and 97% efficiency: Standard 1-speed 237 Optional 2-speed 355 Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar): 1,987 lb·ft (2 694 N·m)
Travel speed: Low range 7.0 mph (11.3 kph) High range – optional 10.5 mph (16.9 kph)
Final drive         Single-reduction chain drive
Drive chain: Size ASA #100 Tensile strength 30,000 lb (133.4 kN)
Axles: Torque @ max. displacement and relief pressure 5,957 lb-ft (8 077 N·m) Diameter 2.44 in (62 mm) Length 15.6 in (396 mm)
Parking brake: Type Spring-applied, hydraulic release multiple disc. Engagement Depress on/off brake button on handle or instrument panel, raise seat bar, get off seat or stop engine.

# ELECTRICAL

45°

Alternator	120 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance
1,000 cold-cranking amps @ 0° F (-18° C°)	

# **OPERATOR ENVIRONMENT**

Enclosed Cab w/ Heater and AC; Fully sealed and pressurized – FSP; Glass door w/ wiper and washer; Sliding side windows – removable; Heater and air conditioner; AM/FM radio w/ 2 speakers; Keyless start ignition; Tilt ROPS/FOPS;



Rear window w/ emergency escape; Deluxe cloth, air suspension seat, w/ 2 in (51 mm) retractable 3 point lap seat belt, w/ heater and lumbar support; Hand and foot throttle; Alarm package – back-up and horn; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat Pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control – on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights with alarms: Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.
Warning alarms: Battery voltage – plus display; Oil service.
Indicator light: Engine preheat; Parking brake; Seat bar reminder.
OPERATING WEIGHT
Unit equipped w/ open cab; 165 lb operator;

Unit equipped w/ open cab; 165 lb operator;		
72 in Dirt & Foundry bucket; full of fuel;		
12 x 16.5 tires: 7,400 lb (3 350 k		
Shipping weight	7,065 lb (3 200 kg)	
Add-on weights:		
Side cab glass	47 lb (21.3 kg)	
Polycarbonate cab door	75 lb (34.0 kg)	
Glass cab door w/ wiper	75 lb (34.0 kg)	
Suspension seat	22 lb (10.0 kg)	

300 lb (136.0 kg)

## HYDRAULICS

Additional counterweight

Implement pump type	Gear
Displacement:	
Standard aux.	2.23 in <sup>3</sup> (36.6 cm <sup>3</sup> )
High-flow aux.	1.24 in <sup>3</sup> (20.4 cm <sup>3</sup> )
Standard flow @ rated	, ,
	0
@ 100% efficiency	24.2 gpm (91.5 L/min)
Optional high-flow @ ra	ted engine RPM:
@ 100% efficiency	37.6 gpm (142.5 L/min)
Loader control valve:	
Type 3 spool/o	pen center/series - series
Relief pressure	3,046 psi (210 bar)
Port relief pressures:	
Loader raise	3,263 psi (225 bar)
Bucket curl	3,770 psi (260 bar)
Bucket dump	1,160 psi (80 bar)
Buoket dump	1,100 p31 (00 bal)
Hydraulic lines:	
Tubing	37° JIC Flare
Loop hoses	SAE 100 R19
2000 10000	5/12 100 1110

# HYDRAULICS CONT.

Hydraulic oil cooler: Number of fins 10 per inch (3.94 per cm) Number of tube rows x columns 11 x 2 Area 130.7 in<sup>2</sup> (843.2 cm<sup>2</sup>)

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Hydraulic filter	Beta (4) = 75/spin-on
Lift cylinders:	
Bore diameter	2.5 in (63.5 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	32.2 in (817.9 mm)
Closed length	45.6 in (1 158.0 mm)

Bucket cylinders:
Bore diameter
Rod diameter
Stroke
Closed lenath

Fuel tank

SERVICE CAPACITIES

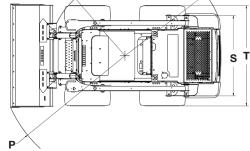
3.0 in (76.2 mm) 1.5 in (38.1 mm) 16.4 in (410.0 mm) 24.0 in (610.0 mm)

25.5 gal (96.5 L)

Hydraulic system:	
Reservoir	7.0 gal (26.5 L)
Total	11.99 gal (45.4 L)
Chain tanks – per side	5.8 gal (22.2 L)

	2.5 III (05.5 IIIII)		0 ( )
	1.75 in (44.5 mm)	Engine oil w/ filter	8.9 qt (8.5 L)
	32.2 in (817.9 mm)		
	45.6 in (1 158.0 mm)		
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b (1 088 kg) b (1 134 kg) b (2 177 kg)		
b (1 134 kg)		
b (1 134 kg)		
b (2 177 kg)		
Breakout forces @ 3,150 psi (217 bar)*:		
lb (39.4 kN)		
lb (25.0 kN)		
3.6 sec		
2.0 sec		
2.6 sec		
2.0 sec		
NOTE: *Measured using 72 in (1.83 m) foundry/ excavating bucket.		



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS	
A. Overall operating height: with foundry/excavating bucket with low profile bucket with low profile extended bucket	156.3 in (3.97 m) 160.3 in (4.07 m) 165.3 in (4.20 m)
Height to: <b>B.</b> Bucket hinge pin <b>C.</b> Top of ROPS <b>D.</b> Bottom of level bucket, fully raised	125.1 in (3.18 m) 78.8 in (2.00 m) 118.0 in (3.00 m)
Overall length: E. without attachment with coupler F. with foundry/excavating bucket on ground with low profile bucket with low profile extended bucket	117.4 in (2.98 m) 142.2 in (3.61 m) 146.2 in (3.71 m) 151.3 in (3.84 m)
G. Maximum dump angle	38.1°
H. Dump height: with foundry/excavating bucket with low profile bucket	100.9 in (2.56 m) @ 38.1° 98.3 in (2.50 m) @ 38.1°
I. Dump reach at maximum height with low profile bucket	22.6 in (0.57 m) @ 38.1°
Maximum attachment rollback: J. Bucket on ground K. Bucket at full height	30.7° 99.7°
L. Wheelbase	52.0 in (1.32 m)
M. Ground clearance – bottom of belly pan	8.0 in (0.20 m)
N. Angle of departure	23.5°
<ul> <li>Clearance circle:</li> <li><b>0.</b> without bucket</li> <li><b>P.</b> with 72 in (1.83 m) foundry/excavating bucket in carry position with 72 in (1.83 m) low profile bucket on ground with 72 in (1.83 m) extended low profile on ground</li> </ul>	55.1 in (1.40 m) 83.5 in (2.12 m) 87.2 in (2.22 m) 91.9 in (2.33 m)
Q. Clearance circle rear	70.4 in (1.79 m)
R. Rear axle to bumper	40.7 in (1.03 m)
S. Tread over gauge with spec tires	56.9 in (1.45 m)
T. Over the tire width spec tires	69.6 in (1.77 m)

TIRE SELECTION					
Туре	Size	Tread Gauge	Over Tires Width	Each Tire Weight*	
Heavy-Duty	12 L x 16.5	56.9 in (1.45 m)	69.6 in (1.77 m)	110 lb (50 kg)	
Premium	12 L x 16.5	56.9 in (1.45 m)	69.6 in (1.77 m)	119 lb (54 kg)	
Premium-Lined	12 L x 16.5	56.9 in (1.45 m)	69.6 in (1.77 m)	119 lb (54 kg)	
Severe-Duty	12 L x 16.5	56.9 in (1.45 m)	69.6 in (1.77 m)	135 lb (61 kg)	
Non-Pneumatic – Solid	12 L x 16.5	56.9 in (1.45 m)	69.6 in (1.77 m)	280 lb (127 kg)	
Mining	12 L x 16.5	56.9 in (1.45 m)	69.6 in (1.77 m)	380 lb (173 kg)	
Flotation	33 L x 15.5 x 16.5	59.0 in (1.50 m)	76.0 in (1.93 m)	143 lb (65 kg)	
Premium	14 L x 17.5	62.0 in (1.58 m)	76.0 in (1.93 m)	148 lb (67 kg)	

NOTE: \*Tire weight does not include the wheel weight.

OPTIONAL BUCKETS			
Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	72 in (1.83 m)	420 lb (190 kg)	16.2 ft <sup>3</sup> (0.46 m <sup>3</sup> )
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft <sup>3</sup> (0.50 m <sup>3</sup> )
Low Profile	72 in (1.83 m)	480 lb (218 kg)	14.8 ft <sup>3</sup> (0.42 m <sup>3</sup> )
Low Profile Extended	72 in (1.83 m)	510 lb (232 kg)	17.7 ft <sup>3</sup> (0.50 m <sup>3</sup> )
	78 in (1.98 m)	540 lb (245 kg)	19.1 ft <sup>3</sup> (0.54 m <sup>3</sup> )
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft <sup>3</sup> (0.58 m <sup>3</sup> )
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft <sup>3</sup> (0.66 m <sup>3</sup> )
	84 in (2.13 m)	540 lb (245 kg)	27.5 ft <sup>3</sup> (0.78 m <sup>3</sup> )
Manure & Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft <sup>3</sup> (0.54 m <sup>3</sup> )
	84 in (2.13 m)	545 lb (248 kg)	22.6 ft <sup>3</sup> (0.64 m <sup>3</sup> )
Heavy-Duty	72 in (1.83 m)	510 lb (232 kg)	14.1 ft <sup>3</sup> (0.40 m <sup>3</sup> )
	78 in (1.98 m)	530 lb (240 kg)	15.5 ft <sup>3</sup> (0.44 m <sup>3</sup> )
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft <sup>3</sup> (0.48 m <sup>3</sup> )
Heavy-Duty with spillguard	72 in (1.83 m)	585 lb (265 kg)	18.4 ft <sup>3</sup> (0.52 m <sup>3</sup> )
	78 in (1.98 m)	605 lb (275 kg)	19.8 ft <sup>3</sup> (0.56 m <sup>3</sup> )
	84 in (2.13 m)	640 lb (290 kg)	21.5 ft <sup>3</sup> (0.61 m <sup>3</sup> )

# STANDARD EQUIPMENT

**OPERATOR ENVIRONMENT** 

#### See page 1

## ENGINE

FPT F5H FL463 A\*F001 207 CID (3.4 L) Turbo **Tier 4 Final Certified** Particulate Matter Catalyst Charged Air Cooler (CAC) High Pressure Common Rail (HPCR) fuel injection Horsepower: Gross: 74 hp (55 kW) Net: 68 hp (51 kW) Peak torque 232 lb·ft (314 N·m) 120 amp alternator Dual element air cleaner Organic Acid Technology (OAT) Anti-freeze solution to -34° F Fuel tank - 25.5 gal (U.S.) Over and under radiator and oil cooler 3-stack after cooler/radiator/oil cooler configuration Glow plugs

# **OPTIONAL EQUIPMENT**

#### **OPERATOR ENVIRONMENT**

**ROPS/FOPS** Level 1 canopy with side screens Keyed start ignition Ventilation system with integrated heater Electro-hydraulic controls: For drive/steering, loader functions Switchable between H and ISO patterns Adjustable sensitivity of controls Mechanical hand controls Hand and foot controls: Hand controls the loader drive function and foot controls the bucket and boom Non suspension seat Suspension Seat, vinyl Open cab interior trim package Demolition cab door with polycarbonate FOPS level 2 Heavy duty rear door

Integral engine oil cooler Fuel filter with water trap 1,000 CCA 12V battery Master electrical disconnect

#### DRIVETRAIN

2-speed hydrostatic four wheel drive ASA #100HS drive chain SAHR disc parking brake

## **HYDRAULICS**

Auxiliary hydraulics: @ 3,050 psi (210 bar) - 24.2 gpm (91.5 L/min) 6 micron oil filtration system 3-spool loader control valve Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure with case drain Hydraulic circuit pedal lock Auxiliary function lockout override Loader lift lockout override Heavy-duty hydraulic oil cooler Loader arm float position Loader function lockout system Hydraulic one-way self-leveling Ride control

# **HYDRAULICS**

High-flow auxiliary hydraulics - combined: @ 3,050 psi (210 bar) - 37.6 gpm (142.5 L/min) Second auxiliary hydraulics

#### LOADER

Auxiliary front electric control Hydraulic attachment coupler

#### DRIVETRAIN

1-speed hydrostatic four wheel drive

# LOADER

Heavy duty hydraulic attachment coupler Radial lift geometry Loader lift arm support strut SAE operating load: 2,400 lbs Tipping load: 4,800 lbs

#### TIRES

12 X 16.5 Heavy duty

#### **OTHER STANDARD FEATURES**

Halogen lights - 2 front, 2 side, 2 rear flood Heavy duty front lights Pre-wired for rotating beacon Lockable service access hood Single-point daily service Rear tail lights Remote oil drain Remote oil and fuel filters Block heater Debris ingression sealing Mounting points for add-on counterweights

## OTHER

Language decals Factory-installed tires - see page 3 Buckets - see page 3 Bolt-on bucket cutting edges Bolt-on heavy-duty bucket spill guard Special paint Offsite service arrangement Telematics

#### FACTORY SUPPLIED ATTACHMENTS

Interior mirror Add-on counterweights Road lights Rotating beacon Four-corner LED strobe Bolt-on heavy-duty bucket teeth 48 in (1.22 m) pallet forks

#### SERVICE PARTS

3 inch (76.2 mm) retractable seat belt

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