

SKID STEER LOADER

TIER 4 FINAL CERTIFIED



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Model	FPT F5H FL463 A*F001
Emissions Certifica	ation Tier 4 Final
Туре	Diesel 4-stroke, Turbo, D.I.
Cylinders	4
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)
Displacement	207 in ³ (3.4 L)
Fuel injection	Direct, high pressure common rail – HPCR
Fuel	#2 Diesel
Fuel filter: Pre-filter Main filter	Beta (30) = 200/spin-on Beta (4) = 20/spin-on
Air intake	Turbocharged w/ waste gate and external cooled EGR
Exhaust aftertreatn	nent Particulate Matter Catalyst – PM Catalyst

	Catalyst – PM Catalyst	
Cooling	Liquid	
Engine speeds	RPM	
High idle - no load	2500 +/- 25	
Rated - full load	2500	
Low idle	1150 +/- 25	
Horsepower @ 2500 RPM - SAE J1349:		
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norsepower @ 2500 RPIVI -	SAE J 1349.
Gross	74 hp (55 kW)
Net	68 hp (51 kW)
Dook torque @ 1400 DDM	000 lb ft (014 N m)

Peak torque @ 1400	RPM 232 lb·ft (314 N·m)

Radiator:	
Core type	All aluminum
Core size area	2.77 ft ² (0.257 m ²)
Rows of tubes x columns	43 x 3
Cap pressure	16 +/- 2 psi
	(1.10 +/- 0.14 bar)

Diameter	20.4 in (518 mm)
Ratio	0.96:1 standard, 1.1:1 high-flow

Water pump:

Centrifugal Style Flow 29 gpm (110 L/min)

Engine lubrication pump Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles

45°
35°
45°

LIFT GEOMETRY

Radial Lift

DRIVETRAIN

Drive pump controls	Direct mechanical
Pump to engine ratio	1:1
Displacement	2.81 in ³ (46 cm ³)
Flow @ rated engine RP	M:
@ 97% efficiency	29.4 gpm (111 L/min)
Charge pressure	360 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in ³ (45 cm ³)
Flow @ rated engine RP	M:
@ 97% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive motors:	
	20 7 : 3 (470 3)

Max. displacement 28.7 in³ (470 cm³) Displacement - optional:

17.2 in³ (282 cm³) High speed Motor RPM @ high idle and 97% efficiency: Standard 1-speed Optional 2-speed

Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar): 1,987 lb·ft (2 694 N·m)

Travel speed:

7.1 mph (11.4 kph) Low range High range - optional 10.5 mph (16.9 kph)

Final drive Single-reduction chain drive

Drive chain:

ASA #100 Size Tensile strength 30,000 lb (133.4 kN)

Torque @ max. displacement and

5,957 lb·ft (8 077 N·m) relief pressure Diameter 2.44 in (61.9 mm) 15.7 in (399.0 mm) Length

Parking brake:

Type Spring-applied, hydraulic release multiple disc.

Depress on/off brake button Engagement on handle or instrument panel,

raise seat bar, get off seat or stop engine.

ELECTRICAL

Alternator	120 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance
1,000 cold-cranking amps @ 0° F (-18° C°)	

OPERATOR ENVIRONMENT

ROPS/FOPS Level 1 canopy w/ side screens; Keyed start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Suspension Seat, vinyl w/ 2 in (51 mm) retractable 3 point lap seat belt; Hand and foot throttle; Alarm package -

back-up and horn; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control - on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage - plus display; Oil service.

Indicator light:

Engine preheat; Parking brake;

Seat bar reminder.

OPERATING WEIGHT

Unit equipped w/ open cab; 165 lb operator; 72 in Dirt & Foundry bucket; full of fuel; 6,970 lb (3 160 kg) 12 x 16.5 tires: Shipping weight 6,670 lb (3 025 kg) Add-on weights: Side cab glass 47 lb (21.3 kg) Polycarbonate cab door 74 lb (33.6 kg) 134 lb (60.8 kg) Glass cab door w/ wiper Suspension seat 22 lb (10.0 kg) Additional counterweight 140 lb (63.8 kg)

HYDRAULICS

Implement pump type	Gear	
Displacement:		
Standard aux.	2.23 in ³ (36.6 cm ³)	
High-flow aux.	0.84 in ³ (13.8 cm ³)	
Standard flow @ rated	•	
@ 100% efficiency	24.2 gpm (91.5 L/min)	
Optional high-flow @ rated engine RPM:		
@ 100% efficiency	33.2 gpm (125.7 L/min)	
Loader control valve:		
Type 3 spool/	open center/series - series	
Relief pressure	3,050 psi (210 bar)	
Port relief pressures:		
Loader raise	3,263 psi (225 bar)	
Bucket curl	3,770 psi (260 bar)	
Bucket dump	1,160 psi (80 bar)	
Hydraulic lines:		
Tubing	37° JIC Flare	
Loop hoses	SAE 100 R19	
Hydraulic oil cooler:		
Number of fins	10 per inch (3.94 per cm)	

Hydraulic filter Beta (4) = 75/spin-on

Number of tube rows x columns

Area

9 x 1

137.5 in² (890 cm²)

HYDRAULICS CONT.	
Lift cylinders:	
Bore diameter	2.50 in (63.5 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	31.69 in (804.9 mm)
Closed length	45.59 in (1 158.0 mm)
Bucket cylinders:	
Bore diameter	2.75 in (69.9 mm)
Rod diameter	1.38 in (34.9 mm)
Stroke	16.14 in (410.0 mm)
Closed length	24.02 in (610.0 mm)

SERVICE CAPACITIES	
Fuel tank	19.5 gal (73.8 L)
Engine oil w/ filter	10.0 qt (9.4 L)
Hydraulic system:	
Reservoir	7.0 gal (26.5 L)
Total	8.5 gal (32.2 L)
Chain tanks - per side	6.9 gal (26.0 L)

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Rated operating capacity – ROC*:			
50% of tipping load	2,100 lb (953 kg)		
w/ additional counterweight	2,200 lb (998 kg)		
Tipping land*	4 000 lb (4 005 lcm)		

Tipping load* 4,200 lb (1 905 kg)
Breakout forces @ 3,150 psi (217 bar)*:

Bucket cylinders 7,270 lb (32.3 kN) Lift cylinders – tip limit 4,570 lb (20.3 kN)

Cycle times:

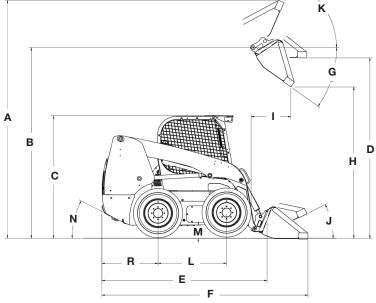
 Raise
 3.6 sec

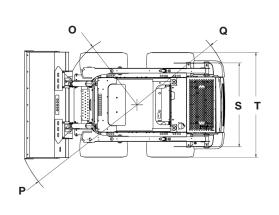
 Lower
 1.8 sec

 Dump
 2.2 sec

 Roll back
 1.7 sec

NOTE: *Measured using 72 in (1.83 m) foundry/ excavating bucket.





Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIME	ENSIONS	
A. O	verall operating height: with foundry/excavating bucket with low profile bucket with low profile extended bucket	154.3 in (3.92 m) 158.3 in (4.05 m) 163.2 in (4.15 m)
Heigh		
	ucket hinge pin	123.0 in (3.12 m)
	op of ROPS ottom of level bucket, fully raised	78.7 in (2.00 m) 116.1 in (2.95 m)
	ottom of level bucket, fully raised	110.1 III (2.95 ff)
	all length: ithout attachment with coupler	105.1 in (2.67 m)
	ith foundry/excavating bucket on ground	129.6 in (3.29 m)
	ith low profile bucket	133.7 in (3.40 m)
W	ith low profile extended bucket	138.8 in (3.53 m)
G. M	laximum dump angle	39.6°
H. D	ump height:	
	with foundry/excavating bucket	98.2 in (2.50 m) @ 39.6°
	with low profile bucket	95.6 in (2.43 m) @ 39.6°
	ump reach at maximum height with low profile bucket	23.4 in (0.60 m) @ 39.6°
	num attachment rollback:	
	ucket on ground	31.0°
	ucket at full height	98.6°
	/heelbase	44.4 in (1.13 m)
	round clearance – bottom of belly pan	8.0 in (0.20 m)
	ngle of departure	25.0°
	ance circle:	
	ithout bucket	50.7 in (1.29 m)
	ith 72 in (1.83 m) foundry/excavating bucket in carry position ith 72 in (1.83 m) low profile bucket on ground	79.9 in (2.03 m) 83.1 in (2.11 m)
	ith 72 in (1.83 m) low profile bucket on ground ith 72 in (1.83 m) extended low profile on ground	83.1 in (2.11 m) 87.7 in (2.23 m)
	learance circle rear	62.9 in (1.60 m)
	ear axle to bumper	36.4 in (0.92 m)
	read over gauge with spec lines	56.9 in (1.45 m)
	ver the tire width spec tires	70.0 in (1.78 m)
		70.0 111 (1.70 111)

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TIRE SELECTION				,
		Thread	Over Tires	Each Tire
Туре	Size	Gauge	Width	Weight*
Heavy-Duty	10 L x 16.5	_	64.0 in (1.63 m)	87 lb (39.5 kg)
Premium	10 L x 16.5	_	64.0 in (1.63 m)	96 lb (44.0 kg)
Premium-Lined	10 L x 16.5	_	64.0 in (1.63 m)	63 lb (28.5 kg)
Severe-Duty	10 L x 16.5	_	64.0 in (1.63 m)	115 lb (52.5 kg)
Non-Pneumatic – Solid	10 L x 16.5	_	64.0 in (1.63 m)	229 lb (104.0 kg)
Heavy-Duty	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	110 lb (50.0 kg)
Premium	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	120 lb (54.5 kg)
Premium-Lined	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	120 lb (54.5 kg)
Severe-Duty	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	134 lb (61.0 kg)
Mining	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	380 lb (127.0 kg)
Non-Pneumatic – Solid	12 L x 16.5	56.9 in (1.45 m)	70.0 in (1.78 m)	280 lb (127.0 kg)
Flotation	33 L x 15.5 x 16.5	_	76.0 in (1.93 m)	143 lb (65.0 kg)

NOTE: *Tire weight does not include the wheel weight.

OPTIONAL BUCKETS			
Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	66 in (1.68 m)	385 lb (175 kg)	14.8 ft ³ (0.42 m ³)
	72 in (1.83 m)	420 lb (190 kg)	16.2 ft ³ (0.46 m ³)
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (0.50 m ³)
Low Profile	66 in (1.68 m)	440 lb (200 kg)	13.4 ft ³ (0.38 m ³)
	72 in (1.83 m)	480 lb (218 kg)	14.8 ft ³ (0.42 m ³)
Low Profile Extended	66 in (1.68 m)	470 lb (214 kg)	15.9 ft³ (0.45 m³)
	72 in (1.83 m)	510 lb (232 kg)	17.7 ft ³ (0.50 m ³)
	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (0.58 m ³)
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft ³ (0.66 m ³)
	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (0.78 m ³)
Manure & Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	545 lb (248 kg)	22.6 ft ³ (0.64 m ³)
Heavy-Duty	66 in (1.68 m)	450 lb (205 kg)	13.1 ft ³ (0.37 m ³)
	72 in (1.83 m)	510 lb (230 kg)	14.1 ft ³ (0.40 m ³)
	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (0.44 m ³)
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft ³ (0.48 m ³)
Heavy-Duty with spillguard	66 in (1.68 m)	520 lb (235 kg)	16.6 ft ³ (0.47 m ³)
· · · · · · · · · · · · · · · · · · ·	72 in (1.83 m)	585 lb (265 kg)	18.4 ft ³ (0.52 m ³)
	78 in (1.98 m)	605 lb (275 kg)	19.8 ft ³ (0.56 m ³)
	84 in (2.13 m)	640 lb (290 kg)	21.5 ft ³ (0.61 m ³)

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STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

FPT F5H FL463 A*F001 207 CID (3.4 L) Turbo Tier 4 Final Certified

Particulate Matter Catalyst

High Pressure Common Rail (HPCR) fuel injection

Horsepower:

Gross: 74 hp (55 kW) Net: 68 hp (51 kW)

Peak torque 232 lb·ft (314 N·m)

120 amp alternator

Dual element air cleaner

Organic Acid Technology (OAT)

Anti-freeze solution to -34° F

Fuel tank - 19.5 gal (U.S.)

Over and under radiator and oil cooler

3-stack after cooler/radiator/oil cooler configuration

Glow plugs

Integral engine oil cooler Fuel filter with water trap 1,000 CCA 12V battery Master electrical disconnect

DRIVETRAIN

2-speed hydrostatic four wheel drive ASA #100HS drive chain SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics: @ 3,050 psi (210 bar) - 24.2 gpm (91.5 L/min)

6 micron oil filtration system

3-spool loader control valve

Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure with case drain

Hydraulic circuit pedal lock Auxiliary function lockout override Loader lift lockout override Heavy-duty hydraulic oil cooler

Loader arm float position

Loader function lockout system Hydraulic one-way self-leveling

Ride control

LOADER

Manual attachment coupler Radial lift geometry Loader lift arm support strut SAE operating load: 2,100 lbs Tipping load: 4,200 lbs

TIRES

12 X 16.5 Heavy duty

OTHER STANDARD FEATURES

Halogen lights - 2 front, 2 side, 2 rear flood

Heavy duty front lights

Pre-wired for rotating beacon

Lockable service access hood

Single-point daily servicing

Rear tail lights

Remote oil drain

Remote oil and fuel filters

Block heater

Debris ingression sealing

Mounting points for add-on counterweights

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Enclosed cab:

Fully sealed and pressurized - FSP Glass door with wiper and washer Sliding side windows - removable Ventilation system with integrated heater Heater and air conditioner AM/FM radio with 2 speakers Keyless start ignition

Electro-hydraulic controls:

For drive/steering, loader functions Switchable between H and ISO patterns Adjustable sensitivity of controls

Mechanical hand controls

Hand and foot controls:

Hand controls the loader drive function and foot controls the bucket and boom

Non suspension seat

Deluxe cloth, air suspension seat, with heater and lumbar support

Open cab interior trim package

Demolition cab door with polycarbonate

FOPS level 2

Heavy duty rear door

HYDRAULICS

High-flow auxiliary hydraulics - combined: @ 3,050 psi (210 bar) - 33.2 gpm (125.7 L/min)

Second auxiliary hydraulics

LOADER

Auxiliary front electric control Hydraulic attachment coupler

DRIVETRAIN

1-speed hydrostatic four wheel drive

OTHER

Language decals Factory-installed tires - see page 3

Buckets - see page 3

Bolt-on bucket cutting edges

Bolt-on heavy-duty bucket spill guard

Special paint

Offsite service arrangement

Telematics

FACTORY SUPPLIED ATTACHMENTS

Interior mirror

Add-on counterweights

Road lights

Rotating beacon

Four-corner LED strobe

Bolt-on heavy-duty bucket teeth

48 in (1.22 m) pallet forks

SERVICE PARTS

3 inch (76.2 mm) retractable seat belt

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