

COMPACT WHEEL LOADER **TIER 4 FINAL CERTIFIED**





ENGINE		
Model	FPT F5H FL463 A*F004	
Emissions Certification	Tier 4 Final	
Type	4-stroke	
Cylinders	4	
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)	
Displacement	207 in ³ (3.4 L)	
Fuel injection	High pressure, common rail injection	
Fuel	Diesel	
Fuel filter	Spin on, Beta (4) = 20	
Air filter w/ warr	Dry type element ning restriction indicator	
Exhaust aftertreatment: Particulate Matter Catalyst – PM Catalyst		
Radiator: Core type	All aluminum	
Fan: Style	Direct drive	
Lubrication/cooling oil pu Style	ump: Integral	
Engine oil:		

Engine	oil	:
Pumn		

Net

Deep sump plate cooler w/ pressurized under-piston nozzles

Pump operating angle ratings:		
Side-to-side	Rated 35°	
Fore and aft	Rated 35°	
Oil filtration	Spin on, full flow	
Engine speeds	RPM	
Rated - full load	2500	
Low idle	950	
High idle - no load	2500	
Horsepower @ 2500 RPM:		
Gross	74 hp (55 kW)	
Net	70 hp (52 kW)	
Peak torque @ 1400 RPM:		
Gross	233 lb·ft (316 N·m)	

227 lb·ft (308 N·m) NOTE: Gross horsepower and torque per SAE J1349. Net horsepower and torque per SAE J1349.

DRIVETRAIN	
Transmission H	lydrostatic transmission
Pump relief	6,092 psi (42 000 kPa)
Pump flow @ 2500 RPM	37.0 gpm (140 L/min)
Differential: Open standard/limited s	slip or 100% lock opt.
Front axles: Differential ratio Planetary ratio Final axle ratio	3.67 6.00 22.00
Gear box: 1st ratio	2.46
Gear box HS: 1st ratio 2nd ratio	2.75 1.16
Planetaries Outboard Service brakes: Master cylinder hydraulically actuated, wet disc on front axle	

Parking brake: Mechanical, caliper o	n front axle	
Travel speeds	Forward	Reverse
	mph (kph)	mph (kph)
1st Low	3.3 (5.3)	3.3 (5.3)
2nd High	11.4 (18.3)	11.4 (18.3)
Travel speeds – HS	Forward	Reverse

1St LOW	3.3 (3.3)	3.3 (3.3)
2nd High	11.4 (18.3)	11.4 (18.3)
Travel speeds - HS	Forward	Reverse
	mph (kph)	mph (kph)
1st Low	3.0 (4.8)	3.0 (4.8)
2nd High	8.1 (13.0)	8.1 (13.0)
3rd High	18.6 (30.0)	18.6 (30.0)

NOTE: Travel speeds at full engine throttle w/ 365/80 B20 tires.

ELECTRICAL

Voltage	12 Volts
Alternator	120 amp
Batteries	95 AHR, 900 CCA

OPERATOR ENVIRONMENT

Base and Deluxe Cab w/ heater; Key start; Articulated power steering w/ tilt column; Full adjustable, cloth suspension seat; Foot throttle; Single joystick w/ electronic speed shift control F/N/R switch and proportional loader control; Cup holder; Retractable seat belt; Storage tray on Deluxe Cab; Sun screen - front; Opening side window; Dome light; Wipers - front and rear; 12-volt auxiliary power; Lighter cigar and ashtray; Pocket cellular phone; Coat hook; External rearview mirrors; Loader control lockout.

Electronic information center

Displays/Gauges:

Vehicle speed; Hourmeter; Floating functionality on; High flow functionality on; Clock; Vehicle directions; Gear number engaged; PM Catalyst icons.

Indicator lights:

Diff. lock; Main hydraulic enabled; Turn light left and right; Rear work lamps; Work lamps; Main high beam; Side lights; Stop; Warning signal; Rabbit; Hand brake; Brake fluid level; Quick coupler on; Ride Control on; Creep speed; PM Catalyst; Low fuel level; Clogging air filter; Engine oil pressure; Glow plug; Alternator changing.

Audible alarms:

Caution alarm; Critical alarm; Backup alarm.

NOTE: If equipped w/ option.

OPERATING WEIGHT

Unit equipped w/ ROPS/FOPS cab w/ heater, standard counterweight, 365/70 R18 Dunlop Tires, front and rear fenders, 1.2 yd3 (0.9 m3) general purpose bucket w/ edge, full fuel, 165 lb (75 kg) operator:

12,547 lb (5 691 kg)

HYDRAULICS

Pump - steering/implement:

Open-centered pressure/flow compensated

Fixed gear type:

Standard flow:

Max. 22.5 gpm @ 2500 RPM @ 3,626 psi (Max. 85 L/min @ 2500 RPM @ 25 000 kPa) Optional high flow:

Max. 34.3 gpm @ 2500 RPM @ 2,901 psi (Max. 130 L/min @ 2500 RPM @ 20 000 kPa)

Loader control valve:

Open-center, Hydraulic Loader Control w/ single lever includes: Forward/Neutral/ Reverse switch, Floating switch, Low/High Travel mode switch, Auxiliary Function Roller

Loader auxiliary steering:

Hydraulic orbital center-pivot articulating w/ on-demand oil flow

Main relief pressure 3,336 psi (23 000 kPa)

Filtration:

15-micron, full flow replaceable cartridges on return line

SERVICE CAPACITIES

Fuel tank	22.7 gal (86.0 L)	
Hydraulic system:		
Reservoir	10.6 gal (40.0 L)	
Total	14.0 gal (53.0 L)	
Front and rear axle:		
Front axle	2.3 gal (8.7 L)	
Rear axle	2.6 gal (10.0 L)	
Rear axle HS	2.5 gal (9.5 L)	
Engine oil w/ filter	1.8 gal (7.0 L)	
Cooling*	3.4 gal (13.0 L)	

NOTE: *1.72 gal (6.5 L) antifreeze + 1.72 gal (6.5 L) water.

OTHER SPECIFICATIONS	
Lift cylinders Bore diameter	Two (2)
Rod diameter	3.3 in (82.5 mm) 2.0 in (50.0 mm)
Stroke	29.6 in (751.0 mm)
Dump cylinder: Bore diameter Rod diameter Stroke	3.5 in (88.7 mm) 2.3 in (57.1 mm) 20.0 in (507.0 mm)

Z-Bar:
Z-Bar loader linkage
Single control for lift and tilt
Positive hold float
Hydraulic attachment coupler:
Skid steer compatible/horizontal
pin compatible

Loader:

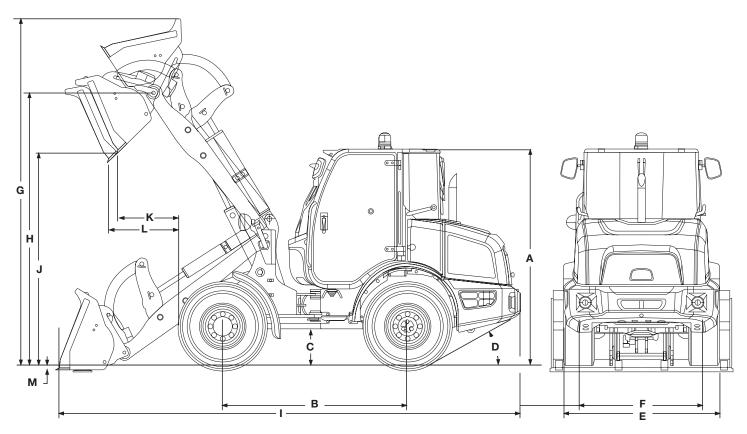
Cycle time:

Z-Bar:

Raise w/ rated bucket load 5.8 sec

Dump w/ rated bucket load 1.7 sec

Lower – empty 3.8 sec



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS	
A. Height to top of ROPS cab	103.4 in (2 627 mm)
B. Wheelbase	87.6 in (2 225 mm)
C. Ground clearance under shaft	17.3 in (440 mm)
Ground clearence under axles	12.5 in (317 mm)
D. Angle of departure	27°
Width:	
E. Overall without bucket	73.2 in (1 860 mm)
F. Centerline tread	59.1 in (1 500 mm)
Turning radius – outside	157.0 in (3 987 mm)
Turning angle:	
From center	40°
Total angle	80°
Rear axle oscillation – total	20°

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221F Z-Bar	1.2 yd³ GP (0.9 m³) GP Bucket with Bolt-on Edge	1.56 yd ³ GP (1.2 m ³) LM Bucket with Bolt-on Edge
ISO bucket capacity – struck	0.92 yd ³ (0.7 m ³)	1.31 yd ³ (1.0 m ³)
Heaped	1.18 yd³ (0.9 m³)	1.57 yd (1.0 m)
Bucket width – outside	80.7 in (2 050 mm)	82.7 in (2 100 mm
Bucket weight – includes coupler and added components	1,060 lb (481 kg)	1,160 lb (526 kg
G. Operating height – fully raised with spillguard	170.4 in (4 327 mm)	176.0 in (4 470 mm
H. Hinge pin height – fully raised	129.5 in (3 290 mm)	129.5 in (3 289 mm
Overall length – bucket level on ground	231.1 in (5 869 mm)	234.8 in (5 964 mm)
Dump angle – fully raised	48°	489
J. Dump height – fully raised, 45° dump	95.5 in (2 425 mm)	92.8 in (2 358 mm
K. Bucket reach – fully raised, 45° dump	40.2 in (1 020 mm)	42.8 in (1 087 mm
L. Bucket reach - 7 ft 0 in (2.13 m) height, 45° dump	51.5 in (1 309 mm)	51.9 in (1 318 mm
M. Dig depth	3.9 in (98 mm)	3.9 in (98 mm
Operating load – ISO	4,007 lb (1 818 kg)	3,984 lb (1 807 kg
Maximum material density – ISO	3,404 lb/yd³ (2 020 kg/m³)	2,538 lb/yd³ (1 506 kg/m³
Tipping load – ISO:		
Straight	9,318 lb (4 227 kg)	9,287 lb (4 212 kg
40° turn	8,014 lb (3 635 kg)	7,968 lb (3 614 kg
Lift capacity:		
Full height	8,317 lb (3 773 kg)	8,217 lb (3 727 kg
Maximum reach	10,597 lb (4 807 kg)	10,497 lb (4 761 kg
Ground	12,975 lb (5 886 kg)	12,796 lb (5 804 kg
Breakout force with tilt cylinder	10,959 lb (4 971 kg)	9,109 lb (4 132 kg
Maximum rollback:		
@ Ground	40°	40
@ Carry position	46°	46
@ Maximum reach	62°	62
@ Full height	62°	62
Maximum grading angle with bucket – back dragging	58°	60
Loader clearance circle with bucket	368.9 in (9 371 mm)	373.4 in (9 484 mm

FORKS	
221F Z-Bar	
Fork length	47.2 in (1 200 mm)
Fork weight – includes coupler	880 lb (399 kg)
Operating load – level ground	5,002 lb (2 269 kg)
Tipping load – straight	6,898 lb (3 129 kg)
Tipping load – 40° turn	6,252 lb (2 836 kg)
Fork load center	19.7 in (500 mm)

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STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

FPT F5H FL463 A*F004 Fuel filter with water trap Dual element air cleaner

LOADER

See page 2

DRIVETRAIN

4-wheel drive

Open - front and rear axles Hydrostatic transmission

Single joystick with electronic speed shift control F/N/R switch and proportional

loader control

Outboard planetary axles Hydraulic wet disc brakes

Mechanical parking brake

HYDRAULICS

Hydraulic remote control

3-spool loader control valve

3 Diagnostic quick couplers

OTHER

Front and rear fenders Lights:

2 Front driving headlights - high/low beam

2 Rear flood lights

2 Stop tail lights and backup light

Front and rear turn signal/flash

Drawbar pin

Articulation locking pin

Tie-down and Lift-up point - front and rear

Backup alarm

Wired for radio

Bucket position indicator

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Creep speed 0 - 3.1 mph (5 kph)

TeleScop adjustable steering column on

Deluxe Cab

Rotating beacon

Limited slip - front and rear axles

100% lock - front and rear axles

Horizontal pin coupler

Air conditioning

Radio ready antenna and speakers

LOADER

Additional auxiliary flow:

Max. 22.5 gpm @ 2500 RPM @ 3,626 psi

(Max. 85 L/min @ 2500 RPM @ 25 000 kPa)

Optional High flow:

Max. 34.3 gpm @ 2500 RPM @ 2,901 psi

(Max. 130 L/min @ 2500 RPM @ 20 000 kPa)

Buckets - see performance data:

General purpose standard

General purpose light material 4-IN-1®

STD forks

Tiltable forks

Auto Ride Control

Return to dig

TIRES

14.5-20MPT-04 MITAS 365/80 R20 SPT9 L2(DL.)

365/70 R18 SPT9 L2 DUNL. - Standard

12.5-20 MPT10 PR L2 GDY.

12.5-20 10PRMPT04TBL MITAS

365/80 R20 EM MITAS

365/70 R18 EM MITAS

OTHER

Tool box

Counterweight:

330 lb (150 kg)

Mounts on rear chassis

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